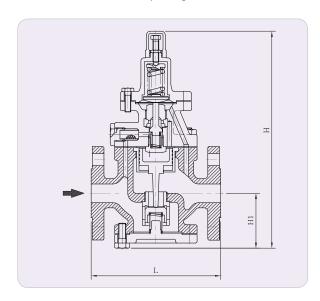
## PIR-1F/2F | Pressure Reducing Valve For Steam-Pilot Type

- The mechanism that automatically adjusts the pressure in pressure reducing valves uses the balance between the steam pressure and the adjustment spring.
- · The steam flowing through the pilot valve is controlled by the balance between the adjustment spring and the secondary pressure.
- This steam causes the piston to fall and rise, which controls the amount of opening of the main valve.





## Specifications

| Model                      | PIR-1F                 | PIR-2F                            |  |  |  |  |
|----------------------------|------------------------|-----------------------------------|--|--|--|--|
| Inlet Pressure (kgf/arig)  | 10                     | 20                                |  |  |  |  |
| Outlet Pressure (kgf/om²g) | 0 <u>.</u> 5~7         | 0.5~15                            |  |  |  |  |
| Max Reducing Ratio         | 10 : 1                 | 10 : 1                            |  |  |  |  |
| Working Temperature (°)    | 220                    | 250                               |  |  |  |  |
| Working Fluid              | Steam                  | Steam                             |  |  |  |  |
| Connection                 | JIS 10K Flanged        | JIS 20K Flanged                   |  |  |  |  |
| Materials                  | Body : Ductile Iron    | Body: Cast Steel, Stainless Steel |  |  |  |  |
| Materials                  | Trim : Stainless Steel | Trim: Stainless Steel             |  |  |  |  |

## Dimensions

| Size | Part | 15A | 20A | 25A | 32A | 40A | 50A | 65A | 80A | 100A | 125A | 150A | 200A | 250A |
|------|------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|
| L    |      | 165 | 165 | 170 | 200 | 200 | 220 | 250 | 290 | 320  | 350  | 395  | 560  | 650  |
| H1   |      | 75  | 75  | 75  | 85  | 85  | 95  | 105 | 125 | 130  | 148  | 466  | 620  | 267  |
| Н    |      | 357 | 357 | 357 | 375 | 375 | 395 | 415 | 440 | 465  | 459  | 181  | 250  | 685  |

<sup>\*</sup> PIR-2F - ANSI and DIN Flange are available upon request