



## Chlorine sensor

- Sensor "Trace" with three electrodes for measuring the free chlorine at low concentrations
- Sensor with three electrodes and greatly reduced pH dependency for measuring the free chlorine
- Sensor with two electrodes for measuring the free chlorine for standard applications at a constant pH value
- Sensor with three electrodes and greatly reduced pH dependency for measuring the total chlorine

Product variants described in the data sheet may differ from the product presentation and description.

### Can be combined with



**Type 8619**  
multiCELL – multi-channel/  
multi-function transmitter/  
controller



**Type 8200**  
Holder for analysis probes

### Type description

The Type 8232 from Burkert is an electrochemical sensor for measuring the free or total chlorine content of an inorganic source (chlorine gas, sodium hypochlorite solution, ...).

The sensor is available in four variants:

- The "Trace" sensor (zero chlorine) equipped with three electrodes is suitable for measuring very low concentrations of free chlorine. The diaphragm of this sensor is protected against biofouling and can therefore work for up to four weeks in water without chlorine. It has a voltage output on a 5-pin M12 male connector.
- The sensor with three electrodes for free chlorine offers greatly reduced pH dependency. The sensor has a current output on a 5-pin M12 male connector and is designed for applications in swimming pool, drinking or sea water. The liquid must contain a minimum chlorine concentration ( $\geq 0.1$  ppm).
- The sensor with two electrodes for free chlorine delivers a current output on a 5-pin M12 male connector. This sensor is designed for use with swimming pool, drinking or process water. The fluid being measured must not contain any cleaning agents (e.g. surfactants) or abrasive particles. The pH value must be kept at a constant level. The fluid must contain a minimum chlorine concentration ( $\geq 0.1$  ppm).
- The sensor with three electrodes for total chlorine offers greatly reduced pH dependency. The sensor has a current output on a 5-pin M12 male connector and is suitable for applications in swimming pools, drinking or sea water, and brine. It measures total chlorine = free chlorine + combined chlorine.

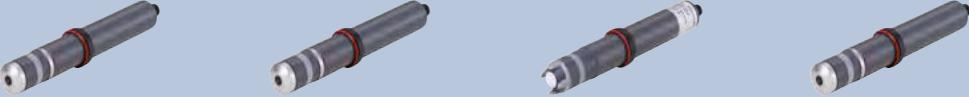
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## 1. General technical data

### Note:

The chlorine sensor Type 8232 is available in 4 models.

| Sensor model   | Free chlorine sensor "Trace" (zero-chlorine)   | Free chlorine sensor with 3 electrodes  | Free chlorine sensor with 2 electrodes  | Total chlorine sensor with 3 electrodes  |
|--|--|---|---|--|
|  |  |   |   |  |
| <b>Product properties</b>  |  |   |   |  |
| <b>Material</b>  |  |   |   |  |
| Further information on the materials can be found in chapter                       | <a href="#">"Free chlorine sensor "Trace" (zero-chlorine) with membrane cap M48.2" on page 8.</a>  | <a href="#">"Free chlorine sensor with 3 electrodes with membrane cap M48.4" on page 8.</a> | <a href="#">"Free chlorine sensor with 2 electrodes with membrane cap M20.2" on page 9.</a> | <a href="#">"Total chlorine sensor with 3 electrodes with membrane cap M48.4" on page 9.</a>                       |
| <b>Non wetted parts</b>  |  |   |   |  |
| Ring   | PETP   | PETP  | PETP  | PETP   |
| Fixed connector  | PA   | PA  | PA  | PA   |
| <b>Wetted parts</b>  |  |   |   |  |
| Sensor armature  | PVC-U  | PVC-U   | PVC-U   | PVC-U  |
| Electrode holder   | PEEK   | PEEK  | PEEK  | PEEK   |
| Electrode  | Stainless steel 1.4571, silver/Silver Halide, gold   | Stainless steel 1.4571, silver/Silver Halide, gold  | Silver/Silver Halide, gold  | Stainless steel 1.4571, silver/Silver Halide, gold   |
| Membrane   | Microporous hydrophilic  | Microporous hydrophilic   | Semi permeable hydrophobic  | Microporous hydrophilic  |
| Seal   | NBR  | NBR   | NBR   | NBR  |
| Others   | PVC-U, stainless steel 1.4571, PEEK  | PVC-U, stainless steel 1.4571   | PVC-U, ABS  | PVC-U, stainless steel 1.4571  |
| <b>Application</b>   | For monitoring the absence of chlorine in water (up to 4 weeks) with drinking water quality (zero-chlorine, e. g. reverse osmosis)   | For monitoring free chlorine at fluctuating pH in eg. drinking water                        | For monitoring free chlorine at constant pH in eg. swimming pool                            | For monitoring total chlorine at fluctuating pH in eg. swimming pool, drinking water, sea water, brine (15 % NaCl) |
| <b>Compatibility</b>   | With probe holder Type 8200 variant analytical measuring chamber<br>Further information can be found in the data sheet of the armatures for analytical probe, see <a href="#">data sheet Type 8200</a> ► |   |   |  |
| <b>Dimensions</b>  | <a href="#">Further information can be found in chapter "4. Dimensions" on page 10.</a>  |   |   |  |
| <b>Weight</b>  | Approx. 125 g  |   |   |  |
| <b>Measuring principle</b>   | Membrane covered, amperometric potentiostatic 3-electrode system with electronic inside (completely galvanically isolated, digital internal data processing)   | Membrane covered, amperometric potentiostatic 3 electrodes system with electronic inside    | Membrane covered, amperometric 2 electrodes system with electronic inside                   | Membrane covered, amperometric potentiostatic 3 electrodes system with electronic inside                           |
| Temperature compensation   | Automatic (integrated temperature sensor)<br>Sudden temperature changes must be avoided.   |   |   |  |
| Measured quantity  | Free chlorine  | Free chlorine, reduced pH dependency  | Free chlorine, pH-dependent   | Total chlorine (= free chlorine + bound chlorine), reduced pH dependency   |
| Electrolyte  | EMST1 gel  | ECS2.1 gel  | ECL1 gel  | ECP1.4 gel   |
| Measuring range  | 0.005...2 ppm  | 0.05...20 ppm   | 0.05...20 ppm   | • 0.05...5 ppm<br>• 0.05...20 ppm  |
| Zero point adjustment  | Not necessary  | Not necessary   | Not necessary   | Not necessary  |

| Sensor model  | Free chlorine sensor "Trace" (zero-chlorine)  | Free chlorine sensor with 3 electrodes  | Free chlorine sensor with 2 electrodes   | Total chlorine sensor with 3 electrodes  |
|---|---|---|--|--|
| Cross sensitivity/Interference  | <ul style="list-style-type: none"> <li>• <math>\text{ClO}_2</math>, <math>\text{O}_3</math> influence the signal strongly.</li> <li>• High concentrations of bound chlorine can increase the measured value.</li> <li>• Corrosion inhibitors, Stabilisers for water hardness can lead to measuring errors.</li> <li>• Reducing agents can lead to a loss in slope.</li> </ul> | <ul style="list-style-type: none"> <li>• <math>\text{ClO}_2</math> (factor 0.75), <math>\text{O}_3</math> (factor 0.8) influence the signal.</li> <li>• High concentrations of bound chlorine can increase the measured value.</li> <li>• Corrosion inhibitors, Stabilisers for water hardness can lead to measuring errors.</li> </ul> | <ul style="list-style-type: none"> <li>• <math>\text{ClO}_2</math> (factor 9), <math>\text{O}_3</math> influence the signal.</li> <li>• Electrolytically generated chlorine with a cell without membrane can disturb measurement.</li> </ul>             | <ul style="list-style-type: none"> <li>• <math>\text{ClO}_2</math> (factor 1)</li> <li>• <math>\text{O}_3</math> (factor 1.3)</li> <li>• Corrosion inhibitors, Stabilisers for water hardness can lead to measuring errors.</li> </ul>                   |
| <b>Maintenance<sup>1)</sup></b>   |   |   |  |  |
| Control of the measuring signal   | Min. once a week recommended  | Min. once a week recommended  | Min. once a week recommended   | Min. once a week recommended   |
| Change of the membrane cap  | Once a year recommended   | Once a year recommended   | Once a year recommended  | Once a year recommended  |
| Change of the electrolyte   | Every 3...6 months recommended  | Once a year recommended   | Every 3...6 months recommended   | Once a year recommended  |
| <b>Product accessories</b>  |   |   |  |  |
| Membrane cap  | M48.2 with intern holder (G-holder)   | M48.4E (M48.4S for sea water on request)  | M20.2  | M48.4E (M48.4S for sea water or brine on request)  |
| Chlorination agent  | Inorganic chlorine compounds: <ul style="list-style-type: none"> <li>• <math>\text{NaOCl}</math> (sodium hypochlorite)</li> <li>• <math>\text{Ca}(\text{OCl})_2</math></li> <li>• Chlorine gas</li> <li>• Electrolytically generated chlorine</li> </ul>  | Inorganic chlorine compounds: <ul style="list-style-type: none"> <li>• <math>\text{NaOCl}</math> (sodium hypochlorite)</li> <li>• <math>\text{Ca}(\text{OCl})_2</math></li> <li>• Chlorine gas</li> <li>• Electrolytically generated chlorine</li> </ul>  | Inorganic chlorine compounds: <ul style="list-style-type: none"> <li>• <math>\text{NaOCl}</math> (sodium hypochlorite)</li> <li>• <math>\text{Ca}(\text{OCl})_2</math></li> <li>• Chlorine gas</li> <li>• Electrolytically generated chlorine</li> </ul> | Inorganic chlorine compounds: <ul style="list-style-type: none"> <li>• <math>\text{NaOCl}</math> (sodium hypochlorite)</li> <li>• <math>\text{Ca}(\text{OCl})_2</math></li> <li>• Chlorine gas</li> <li>• Electrolytically generated chlorine</li> </ul> |
| Suitable transmitter  | <b>Type 8619</b> ► Transmitter/Controller multiCELL <sup>2)</sup> or any transmitter with appropriate input   |   |  |  |
| Further accessory   | <ul style="list-style-type: none"> <li>• Photometer MD100</li> <li>• DPD-1 reagent</li> <li>• External calibration device</li> </ul>  | <ul style="list-style-type: none"> <li>• Photometer MD100</li> <li>• DPD-1 reagent</li> </ul>   | <ul style="list-style-type: none"> <li>• Photometer MD100</li> <li>• DPD-1 reagent</li> </ul>  | <ul style="list-style-type: none"> <li>• Photometer MD100</li> <li>• DPD-4 reagent</li> <li>• DPD-1 + DPD-3 reagents</li> </ul>  |
| Further information can be found in chapter " <b>10.5. Ordering chart accessories</b> " on page 16. |   |   |  |  |
| <b>Performance data</b>   |   |   |  |  |
| Sensor resolution   | 0.001 ppm   | 0.01 ppm  | 0.01 ppm   | 0.01 ppm   |
| Run-in time   | After first start-up and maintenance operations approx. 2 hours   | After first start-up and maintenance operations approx. 2 hours   | After first start-up and maintenance operations approx. 1 hour   | After first start-up and maintenance operations approx. 2 hours  |
| Response time (t90 %)   | Approx. 120 s   | Approx. 120 s   | Approx. 30 s   | Approx. 3 min. (brine approx. 5 min.)  |
| Sensor reactivity loss  | After max. 4 weeks use in chlorine-free water   | After max. 24 hours use in chlorine-free water  | After max. 24 hours use in chlorine-free water   | After max. 24 hours use in chlorine-free water   |

| Sensor model           | Free chlorine sensor "Trace" (zero-chlorine)   | Free chlorine sensor with 3 electrodes   | Free chlorine sensor with 2 electrodes  | Total chlorine sensor with 3 electrodes  |
|------------------------|--|--|---|--|
| <b>Slope</b>           | -  | The slope of these sensors can vary depending on production or application between 65 % and 150 % of the nominal slope.<br>Recommendation to determinate the suitable measuring range or the suitable sensor: concentration to be measured x factor 1.5 = measuring range of the sensor<br>Example: concentration to be measured 1.6 ppm x 1.5 = 2.4<br>Result: recommended sensor with a measuring range of 5 ppm |   |  |
| Calibration            | <ul style="list-style-type: none"> <li>Generate a stable chlorine concentration in the measuring water, use DPD-1 method</li> <li>If no chlorine in the measuring water is allowed, use an external calibration equipment and the DPD-1 method. Further information can be found in chapter <b>"10.5. Ordering chart accessories"</b> on page <b>16</b></li> </ul> | By the analytical determination DPD-1 method (Reference value)   | By the analytical determination DPD-1 method (Reference value)  | By analytical determination, DPD-4-or (DPD-1 + DPD-3) methods  |
| Drift                  | Approx. - 3 % per month, in reference conditions (25 °C, pH 7.2 in drinking water)   | Approx. - 1 % per month, in reference conditions (25 °C, pH 7.2 in drinking water)   | Approx. - 1 % per month, in reference conditions (25 °C, pH 7.2 in drinking water)  | Approx. - 1 % per month, in reference conditions (25 °C, pH 7.2 in drinking water)   |
| <b>Electrical data</b> |  |  |   |  |
| Operating voltage      | <ul style="list-style-type: none"> <li>9...30 V DC, filtered and regulated (otherwise the probe may be damaged)</li> <li>The power supply is galvanically isolated inside of the sensor.</li> </ul>  | <ul style="list-style-type: none"> <li>12...30 V DC, filtered and regulated, <math>R_L</math>: 50...900 Ω (e.g. through the 8619 multiCELL Transmitter/Controller)</li> <li>Not galvanically isolated inside of the sensor</li> </ul>  | <ul style="list-style-type: none"> <li>12...30 V DC, filtered and regulated, <math>R_L</math>: 50...900 Ω (e.g. through the 8619 multiCELL Transmitter/Controller)</li> <li>Not galvanically isolated inside of the sensor</li> </ul>   | <ul style="list-style-type: none"> <li>12...30 V DC, filtered and regulated, <math>R_L</math>: 50...900 Ω (e.g. through the 8619 multiCELL Transmitter/Controller)</li> <li>Not galvanically isolated inside of the sensor</li> </ul>  |
| Current consumption    | Approx. 56...20 mA   | Approx. 4 mA (max. current by overloading: 30 mA)  | Approx. 4 mA (max. current by overloading: 30 mA)   | Approx. 4 mA (max. current by overloading: 30 mA)  |
| Output                 | <p>Voltage (4-wire):</p> <ul style="list-style-type: none"> <li>Analog signal</li> <li>0...2000 mV (max. 2500 mV)</li> <li>Galvanically insulated, that means potential-free</li> <li>Output resistance: 1 kΩ</li> </ul>   | <p>Current (2-wire):</p> <ul style="list-style-type: none"> <li>Analog signal</li> <li>4...20 mA (uncalibrated, at pH 7.2 nominal slope 0.8 mA/ppm)</li> <li>Not galvanically insulated <sup>3)</sup></li> <li>Max. loop impedance (valid with Type 8619 multiCELL <sup>2)</sup>): 50 Ω at 12 V DC, 900 Ω at 30 V DC</li> </ul>  | <p>Current (2-wire):</p> <ul style="list-style-type: none"> <li>Analog signal</li> <li>4...20 mA (uncalibrated, at pH 7.2 nominal slope 0.8 mA/ppm)</li> <li>Not galvanically insulated <sup>3)</sup></li> <li>Max. loop impedance (valid with Type 8619 multiCELL <sup>2)</sup>): 50 Ω at 12 V DC, 900 Ω at 30 V DC</li> </ul> | <p>Current (2-wire):</p> <ul style="list-style-type: none"> <li>Analog signal</li> <li>4...20 mA (uncalibrated, at pH 7.2 nominal slope 3.2 mA/ppm for variant 0.05...5 ppm or 0.8 mA/ppm for variant 0.05...20 ppm)</li> <li>Not galvanically insulated <sup>3)</sup></li> <li>Max. loop impedance (valid with Type 8619 multiCELL <sup>2)</sup>): 50 Ω at 12 V DC, 900 Ω at 30 V DC</li> </ul> |

| Sensor model  | Free chlorine sensor "Trace" (zero-chlorine)   | Free chlorine sensor with 3 electrodes   | Free chlorine sensor with 2 electrodes  | Total chlorine sensor with 3 electrodes  |
|---|--|--|---|--|
| <b>Medium data</b>  |  |  |   |  |
| Fluid   | Water with similar characteristics to drinking water   | <ul style="list-style-type: none"> <li>Drinking water, swimming pool water, sea water</li> <li>Surfactants are partially tolerated</li> </ul>  | <ul style="list-style-type: none"> <li>Swimming pool water, drinking water, service water, process water</li> <li>Free of any surfactants</li> <li>With constant pH value</li> </ul>  | <ul style="list-style-type: none"> <li>Drinking water, swimming pool water, sea water, brine (15 % NaCl)</li> <li>Surfactants are partially tolerated</li> </ul>   |
| Fluid flow rate   | 15...30 l/h mounted in analytical measurement chamber 8200, the measuring value depends on the flow rate (ensure constant flow rate) | 15...30 l/h mounted in analytical measurement chamber 8200, the measuring value depends on the flow rate (ensure constant flow rate)<br>Further information can be found in chapter " <a href="#">Slope versus flow rate</a> " on page 11.             | 15...30 l/h mounted in analytical measurement chamber 8200, the measuring value depends on the flow rate (ensure constant flow rate)<br>Further information can be found in chapter " <a href="#">Slope versus flow rate</a> " on page 12.          | 15...30 l/h mounted in analytical measurement chamber 8200, the measuring value depends on the flow rate (ensure constant flow rate)<br>Further information can be found in chapter " <a href="#">Slope versus flow rate</a> " on page 13.             |
| Fluid pH range  | pH 6.5...pH 9<br>Further information can be found in chapter " <a href="#">Slope versus pH</a> " on page 10.                         | pH 4...pH 9<br>Further information can be found in chapter " <a href="#">Slope versus pH</a> " on page 11.   | pH 6...pH 8 (attention to the dissociation equilibrium HOCl, pH has to be constant)<br>Further information can be found in chapter " <a href="#">Slope versus pH</a> " on page 12.  | pH 4...pH 12, reduced dependence on pH value<br>Further information can be found in chapter " <a href="#">Slope versus pH</a> " on page 13.  |
| Fluid conductivity  | –  | 10 µS/cm...50 mS/cm (sea water)  | –   | 10 µS/cm...200 mS/cm (brine water)   |
| Fluid temperature   | 0...+ 40 °C (+ 32...+ 104 °F)  | 0...+ 45 °C (+ 32...+ 113 °F)  | 0...+ 45 °C (+ 32...+ 113 °F)   | 0...+ 45 °C (+ 32...+ 113 °F)  |
| No ice crystals in the measuring water. If the temperature ranges given for the holder and the used sensor are different, use the most restrictive range. |  |  |   |  |
| Fluid pressure  | Max. 0.5 bar (7.26 PSI), operation with or without retaining ring, no pressure drops and/or vibrations                               | <ul style="list-style-type: none"> <li>Max. 3.0 bar (43.53 PSI), operation with retaining ring, no pressure drops and/or vibrations</li> <li>Max. 0.5 bar (7.26 PSI), operation without retaining ring, no pressure drops and/or vibrations</li> </ul> | <ul style="list-style-type: none"> <li>Max. 1 bar (14.5 PSI), operation with retaining ring, no pressure drops and/or vibrations</li> <li>Max. 0.5 bar (7.26 PSI), operation without retaining ring, no pressure drops and/or vibrations</li> </ul> | <ul style="list-style-type: none"> <li>Max. 3.0 bar (43.53 PSI), operation with retaining ring, no pressure drops and/or vibrations</li> <li>Max. 0.5 bar (7.26 PSI), operation without retaining ring, no pressure drops and/or vibrations</li> </ul> |

If the pressure ranges given for the holder and the used sensor are different, use the most restrictive range. Pressure drops are not allowed; the membrane could be damaged.

#### Product connections

Process connection With probe holder Type 8200, see [data sheet Type 8200](#) ▶

Electrical connection 5-pin M12 male connector 5-pin M12 male connector 5-pin M12 male connector 5-pin M12 male connector

#### Approvals and conformities

##### Directives

CE directive Further information on the CE directive can be found in chapter "[2.3. Standards](#)" on page 7.

| Sensor model                                | Free chlorine sensor "Trace" (zero-chlorine)  | Free chlorine sensor with 3 electrodes   | Free chlorine sensor with 2 electrodes  | Total chlorine sensor with 3 electrodes   |
|---|---|--|---|---|
| <b>Environment and installation</b>         |   |  |   |   |
| Ambient temperature                         | <ul style="list-style-type: none"> <li>Operation: 0...+ 55 °C (+ 32...+ 131 °F)</li> <li>Storage: <ul style="list-style-type: none"> <li>Probe: unlimited time at + 5...+ 40 °C (+ 41...+ 104 °F), frost protected, dry and without electrolyte</li> <li>Membrane cap: <ul style="list-style-type: none"> <li>in original packing unlimited time at + 5...+ 40 °C (+ 41...+ 104 °F)</li> <li>used membrane caps cannot be stored</li> </ul> </li> <li>Electrolyte: + 5...+ 35 °C (+ 41...+ 95 °F), 1 year or until the specified expiry date in original bottle protected from sunlight</li> </ul> </li> <li>Transport: membrane cap, electrolyte, probe</li> </ul> | <ul style="list-style-type: none"> <li>+ 5...+ 50 °C<br/>(+ 41...+ 122 °F)</li> <li>+ 5...+ 55 °C<br/>(+ 41...+ 131 °F)</li> </ul> | <ul style="list-style-type: none"> <li>+ 5...+ 50 °C<br/>(+ 41...+ 122 °F)</li> </ul> | <ul style="list-style-type: none"> <li>+ 5...+ 50 °C<br/>(+ 41...+ 122 °F)</li> </ul> |
| Relative air humidity                       | ≤ 90 %, without condensation  |  |   |   |
| Height above sea level                      | Max. 2000 m   |  |   |   |
| Degree of protection<br>acc.to IEC/EN 60529 | IP65 with cable plug mounted and tightened  |  |   |   |

1.) Depends on water quality. The values are recommendations for drinking water quality.  
 2.) Analogue signal input card required. The software version of the input board must be A.03.00 or higher. Otherwise contact your Bürkert sales office.  
 3.) A potential-free electrical connection is required as the chlorine sensor has no galvanic isolation.

## 2. Approvals and conformities

### 2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available variants of the device can be supplied with the below mentioned approvals or conformities.

### 2.2. Conformity

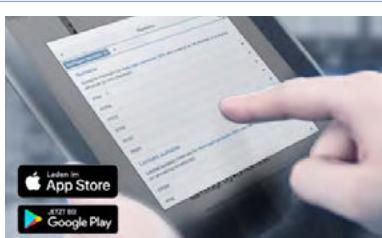
In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

### 2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

## 3. Materials

### 3.1. Bürkert resistApp



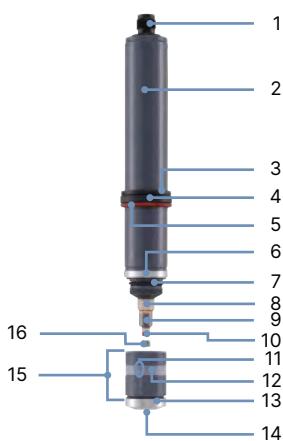
#### Bürkert resistApp – Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

[Start chemical resistance check](#)

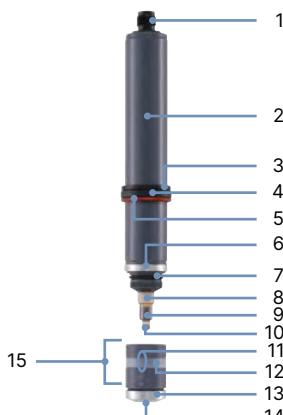
### 3.2. Material specifications

#### Free chlorine sensor "Trace" (zero-chlorine) with membrane cap M48.2



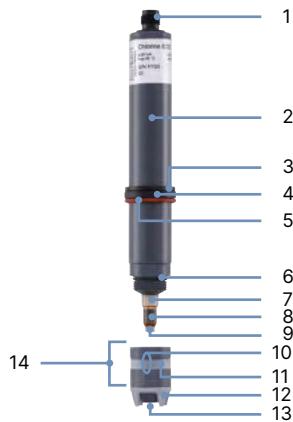
| No. | Element                  | Material                     |
|-----|--------------------------|------------------------------|
| 1   | 5-pin M12 male connector | PA                           |
| 2   | Sensor armature          | PVC-U                        |
| 3   | Retaining ring           | PETP                         |
| 4   | Slide ring               | PETP                         |
| 5   | Sealing (O-ring)         | NBR                          |
| 6   | Counter electrode        | Stainless steel 1.4571       |
| 7   | Sealing (O-ring)         | NBR                          |
| 8   | Electrode holder         | PEEK                         |
| 9   | Reference electrode      | Silver/Silver Halide         |
| 10  | Working electrode        | Gold                         |
| 11  | Vent (under hose ring)   | Stainless steel 1.4571       |
| 12  | Hose ring                | -                            |
| 13  | Membrane holder          | Stainless steel 1.4571, PEEK |
| 14  | Membrane                 | Microporous hydrophilic      |
| 15  | Membrane cap             | PVC-U                        |
| 16  | Intern holder (G-holder) | -                            |

#### Free chlorine sensor with 3 electrodes with membrane cap M48.4



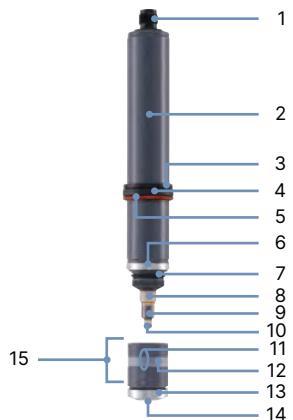
| No. | Element                  | Material   |
|-----|--------------------------|--|
| 1   | 5-pin M12 male connector | PA   |
| 2   | Sensor armature          | PVC-U  |
| 3   | Retaining ring           | PETP   |
| 4   | Slide ring               | PETP   |
| 5   | Sealing (O-ring)         | NBR  |
| 6   | Counter electrode        | Stainless steel 1.4571   |
| 7   | Sealing (O-ring)         | NBR  |
| 8   | Electrode holder         | PEEK   |
| 9   | Reference electrode      | Silver/Silver Halide   |
| 10  | Working electrode        | Gold   |
| 11  | Vent (under hose ring)   | -  |
| 12  | Hose ring                | -  |
| 13  | Membrane holder          | <ul style="list-style-type: none"> <li>• Stainless steel 1.4571 for membrane cap M48.4E</li> <li>• PEEK for membrane cap M48.4S (sea water quality)</li> </ul> |
| 14  | Membrane                 | Microporous hydrophilic  |
| 15  | Membrane cap             | PVC-U  |

## Free chlorine sensor with 2 electrodes with membrane cap M20.2



| No. | Element                  | Material                   |
|-----|--------------------------|----------------------------|
| 1   | 5-pin M12 male connector | PA                         |
| 2   | Sensor armature          | PVC-U                      |
| 3   | Retaining ring           | PETP                       |
| 4   | Slide ring               | PETP                       |
| 5   | Sealing (O-ring)         | NBR                        |
| 6   | Sealing (O-ring)         | NBR                        |
| 7   | Electrode holder         | PEEK                       |
| 8   | Reference electrode      | Silver/Silver Halide       |
| 9   | Working electrode        | Gold                       |
| 10  | Vent (under hose ring)   | –                          |
| 11  | Hose ring                | –                          |
| 12  | Membrane protection      | ABS                        |
| 13  | Membrane                 | Semi permeable hydrophobic |
| 14  | Membrane cap             | PVC-U                      |

## Total chlorine sensor with 3 electrodes with membrane cap M48.4

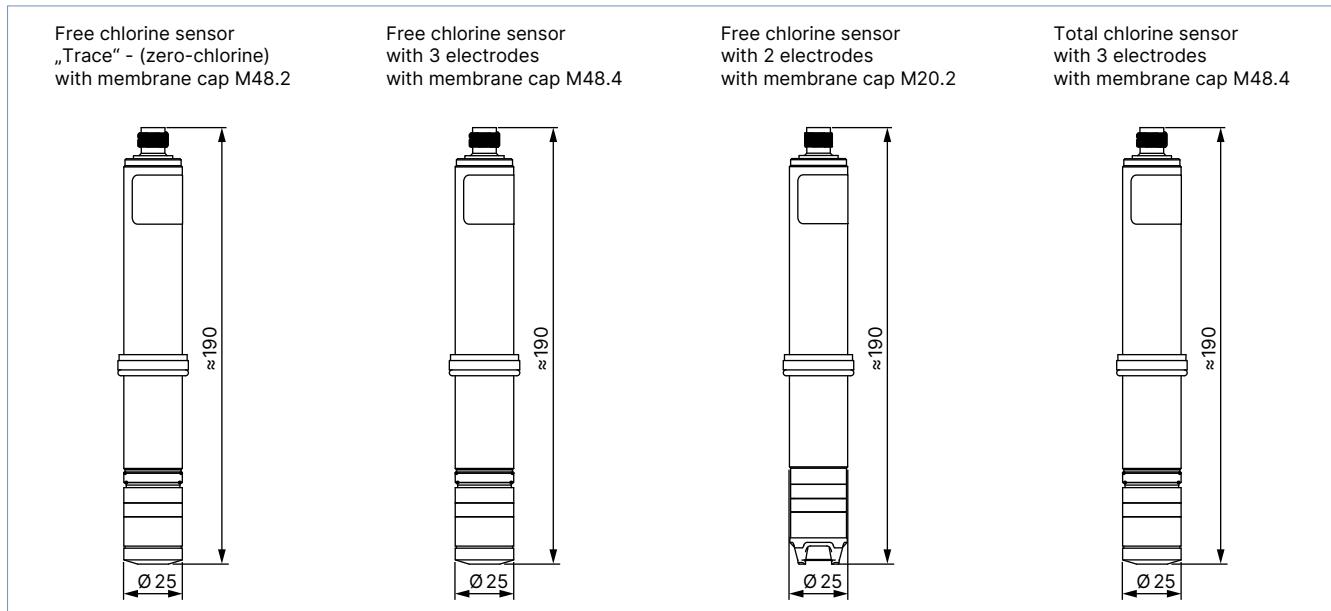


| No. | Element                  | Material  |
|-----|--------------------------|---|
| 1   | 5-pin M12 male connector | PA  |
| 2   | Sensor armature          | PVC-U   |
| 3   | Retaining ring           | PETP  |
| 4   | Slide ring               | PETP  |
| 5   | Sealing (O-ring)         | NBR   |
| 6   | Counter electrode        | Stainless steel 1.4571  |
| 7   | Sealing (O-ring)         | NBR   |
| 8   | Electrode holder         | PEEK  |
| 9   | Reference electrode      | Silver/Silver Halide  |
| 10  | Working electrode        | Gold  |
| 11  | Vent (under hose ring)   | –   |
| 12  | Hose ring                | –   |
| 13  | Membrane holder          | <ul style="list-style-type: none"> <li>Stainless steel 1.4571 for standard membrane cap M48.4E</li> <li>PEEK for membrane cap M48.4S (sea water quality)</li> </ul> |
| 14  | Membrane                 | Microporous hydrophilic   |
| 15  | Membrane cap             | PVC-U   |

## 4. Dimensions

### Note:

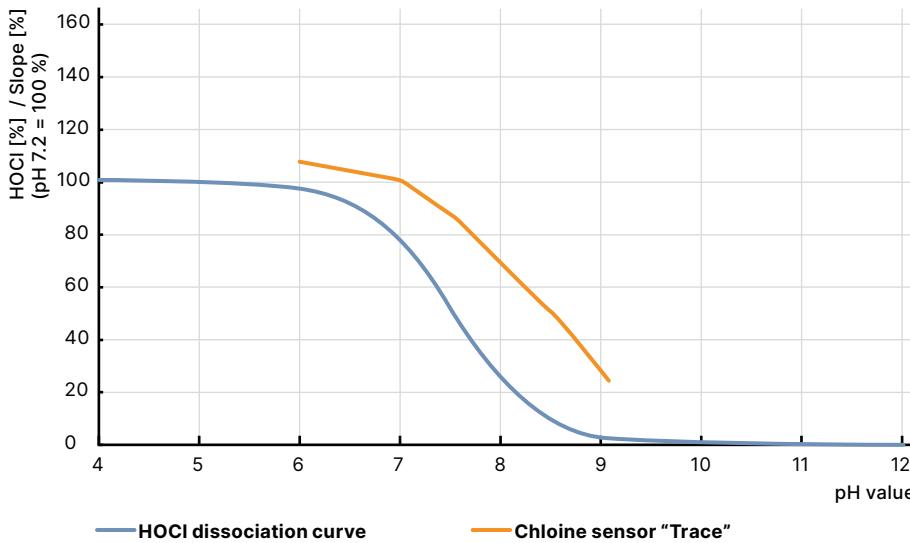
Dimensions in mm, unless otherwise stated



## 5. Performance specifications

### 5.1. Free chlorine sensor "Trace" (zero-chlorine) with membrane cap M48.2

#### Slope versus pH

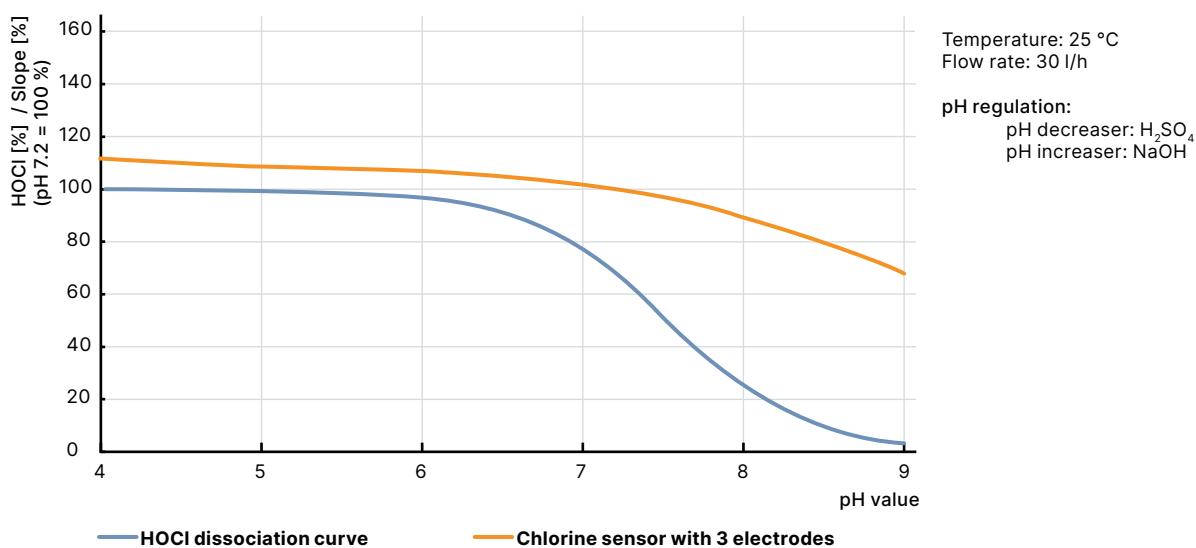


Temperature: 25 °C  
Flow rate: 30 l/h

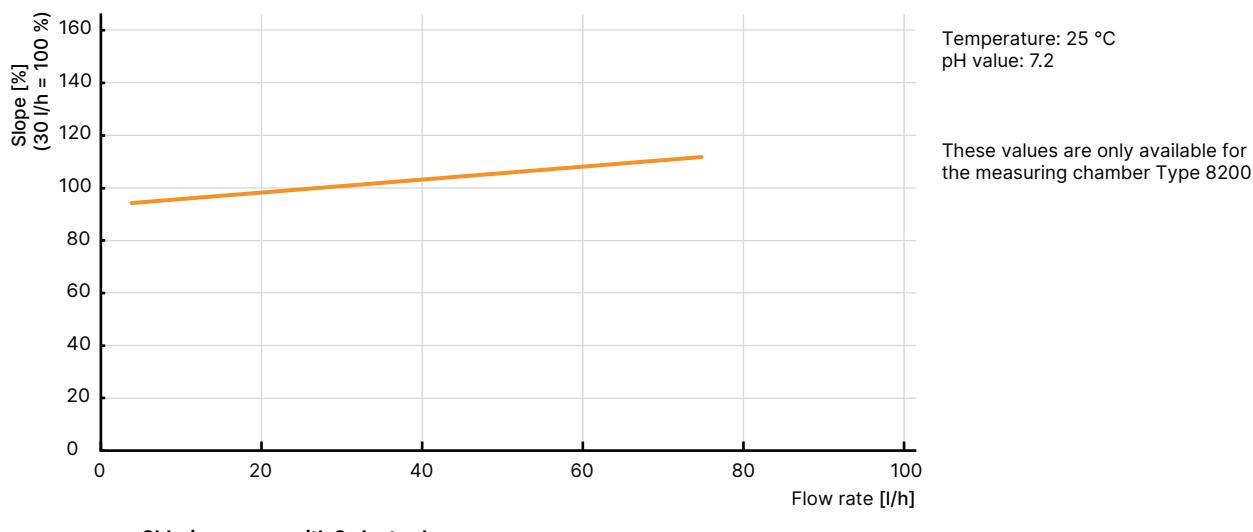
pH regulation:  
pH decreaser:  $\text{H}_2\text{SO}_4$   
pH increaser:  $\text{NaOH}$

## 5.2. Free chlorine sensor with 3 electrodes with membrane cap M48.4

### Slope versus pH

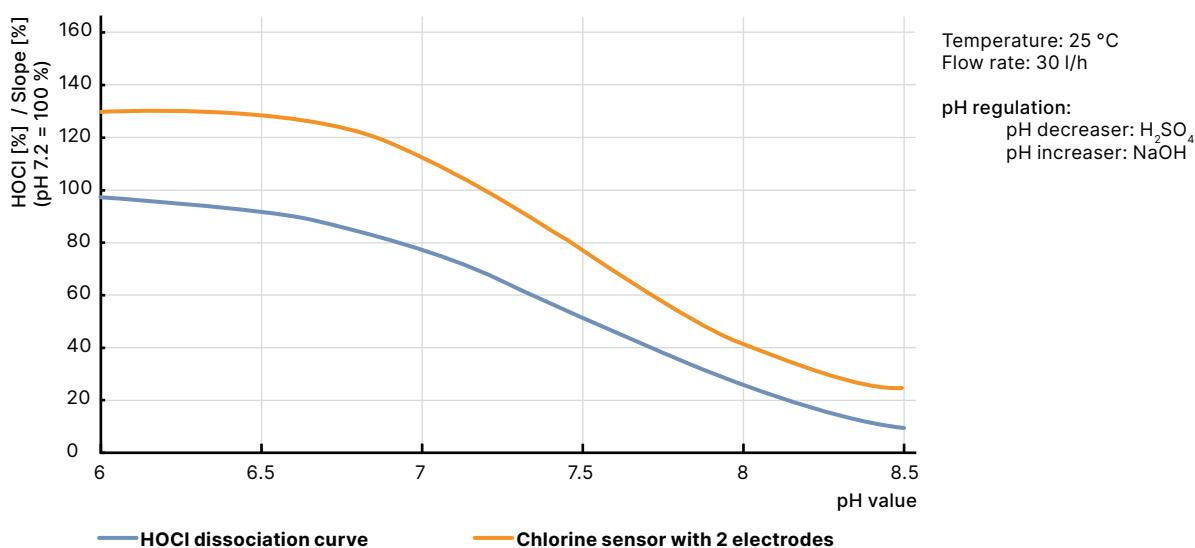


### Slope versus flow rate

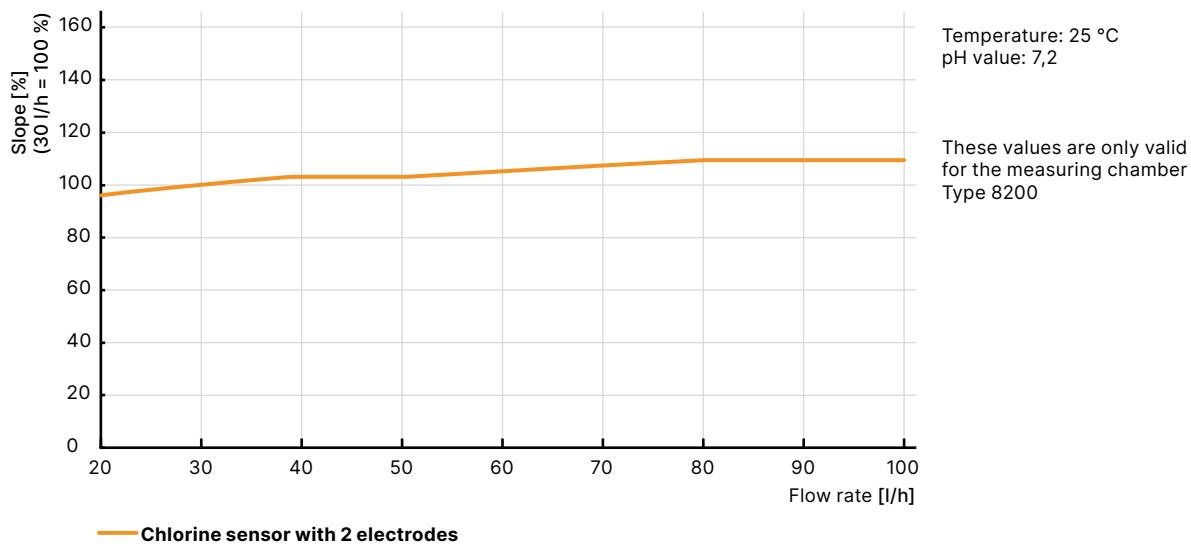


### 5.3. Free chlorine sensor with 2 electrodes with membrane cap M20.2

#### Slope versus pH

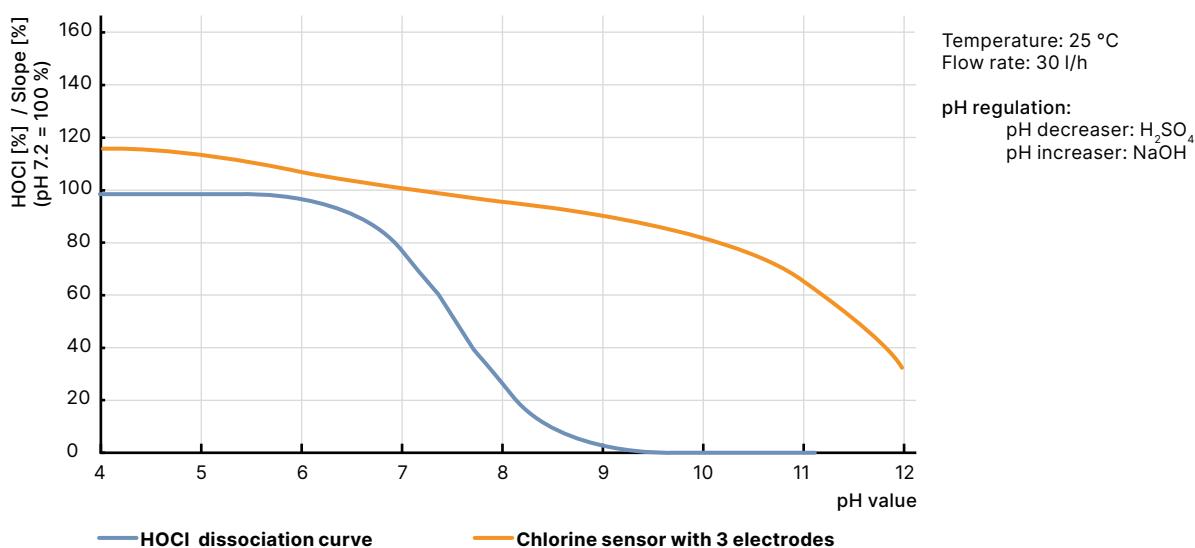


#### Slope versus flow rate

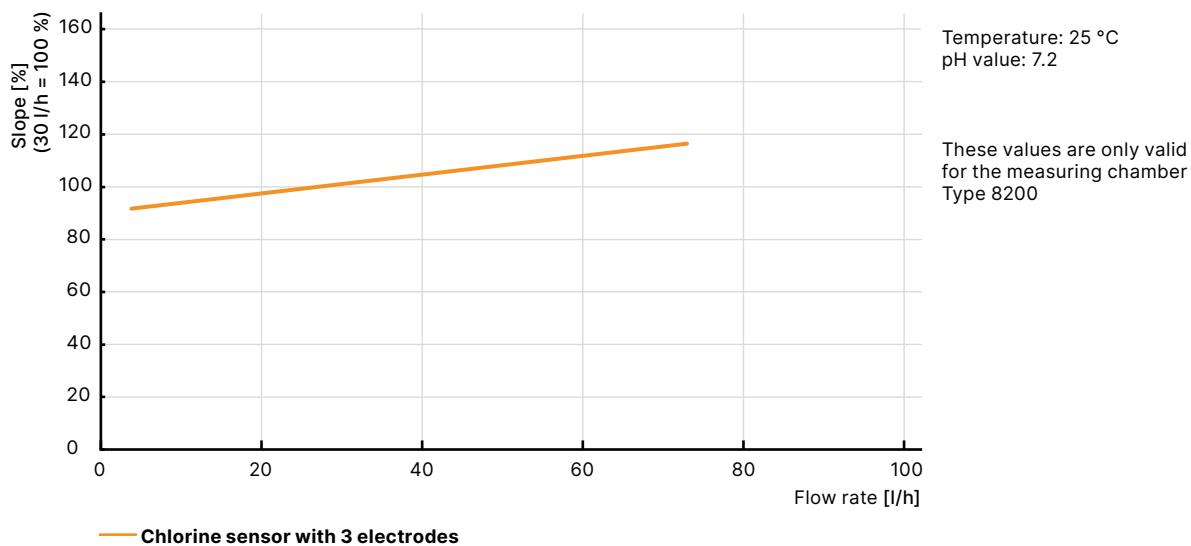


#### 5.4. Total chlorine sensor with 3 electrodes with membrane cap M48.4

##### Slope versus pH



##### Slope versus flow rate



## 6. Product installation

### 6.1. Installation notes

| Measuring chamber   | Description   |
|---|---|
|  | <p>The requirements for maintaining and monitoring a constant flow rate of the analysed water, necessitate the use of an appropriate measuring chamber. Thus the sensor Type 8232 has to be installed in the analytical measuring chamber Type 8200. Otherwise the liability for a proper function of the sensor will be declined.</p> <p>See <b>data sheet Type 8200</b> ▶ for more information.</p> <p>This analytical measurement chamber has to be installed so that the inserted chlorine sensor is in an upright position, and so that the incoming flow rate comes from the bottom up to the membrane. Gas bubbles at the membrane leads to incorrect measuring signals. For continuous flow monitoring, an inductive flow switch is available optionally, to be mounted in the analytical measurement chamber Type 8200.</p> <p><b>Do not install the sensor in the main pipe. Measure only in bypass with use of the analytical measuring chamber Type 8200.</b></p> |

## 7. Product operation

### 7.1. Measuring principle

Depending on the variant, the 8232 Sensor measures either the free chlorine or the total chlorine content. Total chlorine is the sum of free chlorine (disinfectant chlorine) and bound chlorine (Concentration of chlorine combined with organic and inorganic nitrogen compounds present in the water).

The chlorine sensor is a two or three-electrode measuring system (depends on variant) covered with a membrane. The membrane cap filled with a special electrolyte, protects the working and reference electrodes from direct contact with the measuring water. With this measuring method, ionic substances in the water are held back by the membrane, whereas the substance to be determined (disinfectant or chlorine) can pass through the membrane without restriction. The diffusion of the substance through the membrane ensures that the concentrations on both sides of the membrane are equal and causes an electrical signal on the working electrode.

The 2-electrode measuring system consists of a working electrode and a reference electrode, between which a certain voltage (polarization voltage) is applied. The 3-electrode measuring system consists of a working electrode, a reference electrode and a counter electrode. The measuring signal at the working electrode is proportional to the concentration of the disinfectant or to the chlorine concentration and is amplified by the electronics of the sensor. The measuring signal is independent from the temperature of the measuring water due to an integrated temperature compensation.

The calibration must be done on a transmitter/controller with a reference value. The transmitter Type 8619 multiCELL is suited and recommended, but any other suited transmitter can be also used.

See **data sheet Type 8619** ▶ for more information.

## 8. Product design and assembly

### 8.1. Product features

#### Note:

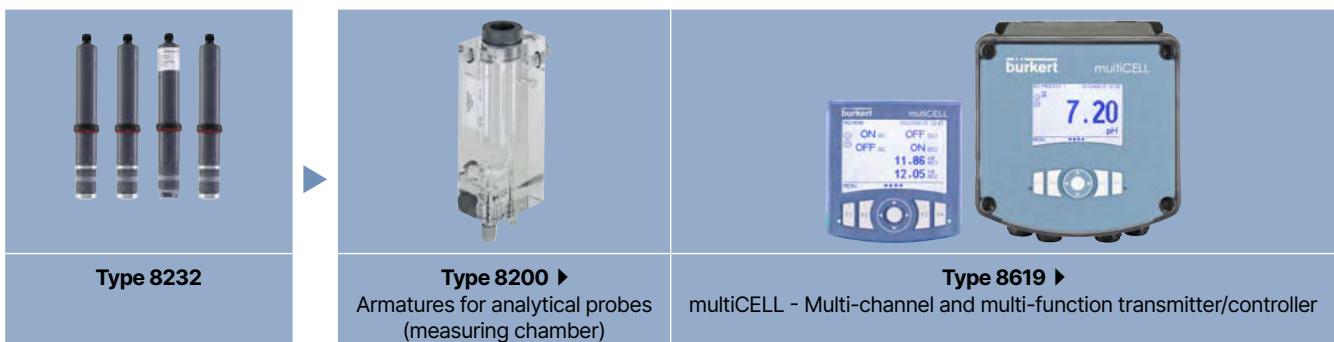
The following table gives an overview of the features for sensor selection.

| Feature details  | Free chlorine sensor    |                   |                   | Total chlorine sensor<br>with 3 electrodes |
|--|-------------------------|-------------------|-------------------|--|
|  | "Trace" (zero-chlorine) | with 3 electrodes | with 2 electrodes |  |
| <b>Works in water without chlorine for up to 4 weeks</b> | Yes                     | No                | No                | No   |
| <b>Galvanically isolated</b>                             | Yes                     | No                | No                | No   |
| <b>Greatly reduced pH dependency</b>                     | Yes <sup>1)</sup>       | Yes               | No                | Yes  |
| <b>Surfactants are partially tolerated</b>               | Yes                     | Yes               | No                | Yes  |
| <b>Temperature compensation</b>                          | Yes                     | Yes               | Yes               | Yes  |
| <b>Zero-Point stability</b>                              | Yes                     | Yes               | Yes               | Yes  |
| <b>Membrane covered</b>                                  | Yes                     | Yes               | Yes               | Yes  |
| <b>Two-wire device</b>                                   | No                      | Yes               | Yes               | Yes  |

1.) Chlorine sensor "Trace" has a higher pH dependency compared to the chlorine sensor with 3 electrodes.

## 9. Networking and combination with other Burkert products

Example:



## 10. Ordering information

### 10.1. Burkert eShop



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### 10.2. Recommendation regarding product selection

A complete chlorine measuring system consists of a chlorine sensor Type 8232, a female connector with cable, an analytical measurement chamber Type 8200, an electrolyte (the delivery includes one electrolyte bottle) and the multiCELL controller Type 8619 (analogue input board necessary. Software version of input board must be the version A.03.00 or higher. Otherwise contact your Burkert sales office).

Three or four different components must be ordered to obtain a complete device. The following information is required:

- **Article no.** of the analytical measurement chamber **Type 8200** (see chapter “[10.5. Ordering chart accessories](#)” on page 16 or [data sheet Type 8200 ►](#))
- **Article no.** of the desired chlorine sensor **Type 8232** (see chapter “[10.4. Ordering chart](#)” on page 16)
- **Article no.** of the female connector (see chapter “[10.5. Ordering chart accessories](#)” on page 16)
- **Article no.** of the multiCELL transmitter/controller **Type 8619** (see [data sheet Type 8619 ►](#))

### 10.3. Burkert product filter



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#### 10.4. Ordering chart

| Sensor variant  | Description                               | Measuring range<br>[ppm]  | Output    | Electrical<br>connection                | Article no.   |
|---|---|---|-----------|---|---|
|  | "Trace" (zero-chlorine) with 3 electrodes | Measures at very low chlorine concentrations                                    | 0.005...2 | 0...2000 mV (max. 2500 mV)<br>4...20 mA | M12 male connector, 5-pin<br>572928  |
|  | With 3 electrodes                         | Measures the concentration of free chlorine with greatly reduced pH dependency  | 0.05...20 |   |   |
|  | With 2 electrodes                         | Measures the concentration of free chlorine                                     | 0.05...20 |   |   |
|  | With 3 electrodes                         | Measures the concentration of total chlorine with greatly reduced pH dependency | 0.05...5  |   |   |
|  | With 3 electrodes                         | Measures the concentration of total chlorine with greatly reduced pH dependency | 0.05...20 |   |   |

#### Further variants on request

|   |  |   |  |
|---|--|---|--|
|  | <b>Additional</b><br>Measurement parameter (chlorine dioxide, or others) |  | <b>Electrical connection</b><br>Screw terminal |
|---|--|---|--|

#### 10.5. Ordering chart accessories

| Description  | Article no.  |
|--|--|
| Measurement chamber with 1 slot (G 1 1/4" connection) for a chlorine sensor  | 569221  |
| Flow switch for analysis measurement chamber, PNP, 2 m cable (optional)  | 775261  |
| Photometer MD100, measuring range 0.01...6 ppm   | 566393  |
| DPD-1 reagent (100 tablets)  | 566394  |
| <b>For free chlorine sensor "Trace" (zero-chlorine) with 3 electrodes (Article no. 572928 )</b>   |  |
| Electrolyte EMST1 gel, 100 ml  | 566060  |
| Membrane cap M48.2 with inner holder (G-holder)  | 566057  |
| M12 female connector with moulded cable (shielded), 5-pin, straight, cable length: 2 m   | 438680  |
| <b>For free chlorine sensor with 3 electrodes (Article no. 568523 )</b>   |  |
| Electrolyte ECS2.1 gel, 100 ml   | 566059  |
| Membrane cap M48.4E for standard water quality   | 568557  |
| Membrane cap M48.4S for seawater quality   | 568558  |
| M12 female connector with moulded cable (shielded), 5-pin, straight, cable length: 2 m   | 438680  |
| <b>For free chlorine sensor with 2 electrodes (Article no. 568524 )</b>   |  |
| Electrolyte ECL1 gel, 100 ml   | 566058  |
| Membrane cap M20.2   | 566056  |
| M12 female connector with moulded cable (shielded), 5-pin, straight, cable length: 2 m   | 438680  |
| <b>For total chlorine sensor with 3 electrodes (Article no. 569698  and 573799 )</b> |  |
| Electrolyte ECP1.4 gel, 100 ml   | 569510  |
| Membrane cap M48.4E for standard water quality   | 568557  |
| Membrane cap M48.4S for sea water quality  | 568558  |
| M12 female connector with moulded cable (shielded), 5-pin, straight, cable length: 2 m   | 438680  |